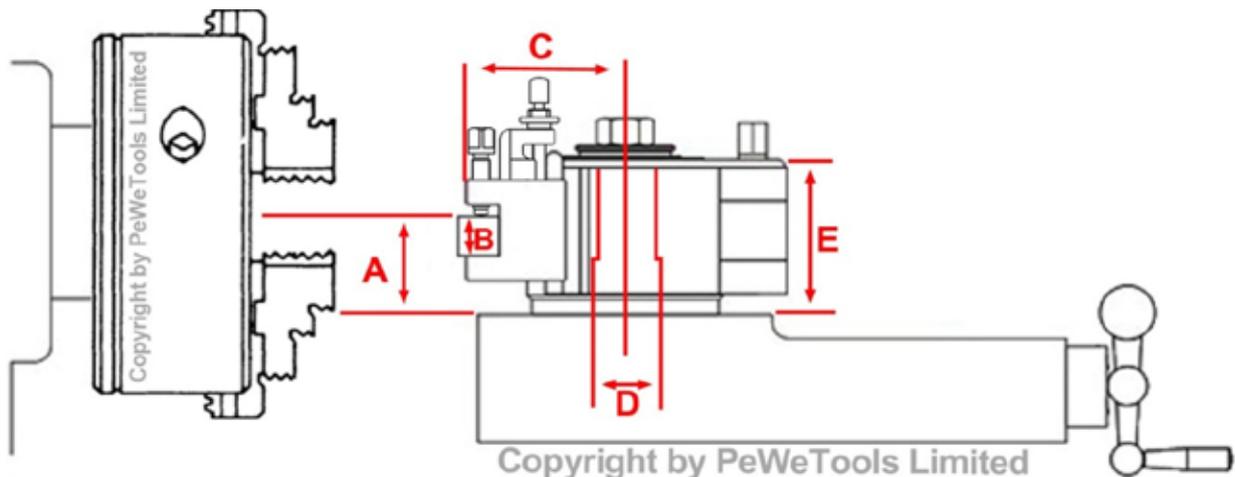


Schnellwechselhalter

Stand Juni 2017

Die Wahl der richtigen Größe ergibt sich aus

1. dem Maß A. Wie viel Millimeter sind es von der Oberfläche des Oberschlittens bis zur Drehfuttermitte?
2. der Oberschlittenbreite. Wie breit ist der Oberschlitten?
3. sowie eine Information, die fahrlässig und unverantwortlich oft vergessen wird:
Wie stark ist die Antriebsleistung? Das System muss in der Lage sein, alle auftretenden Kräfte sicher aufzunehmen.



	Maß A	Breite vom Oberschlitten	Maß B	Halterttyp	Maß C	Maß D	D-max.	Maß E	max.kW
Größe Aaa	7-16mm	30-44mm	bis zu 6mm	AaaD0632	26mm	8mm	8mm	26mm	0.75kW
Größe Aa	16.5-20mm	45-58mm	bis zu 12mm	AaD1250	30mm	18/12mm	12mm	37mm	1.2kW
Größe AS	17.1-23.1mm	59-69mm	bis zu 14mm	ASD1460	42mm	20/16mm	20mm	47mm	1.5kW
Größe AS	17.1-23.1mm	70-79mm	bis zu 14mm	ASD1470	42mm	20/16mm	20mm	47mm	1.5kW
Größe AS	23.2-27mm	59-69mm	bis zu 16mm	ASD1660	42mm	20/16mm	20mm	47mm	1.5kW
Größe AS	23.2-27mm	70-79mm	bis zu 16mm	ASD1670	42mm	20/16mm	20mm	47mm	1.5kW
Größe AS	27.1-39mm	59-69mm	bis zu 20mm	ASD2060	42mm	20/16mm	20mm	47mm	1.5kW
Größe AS	27.1-39mm	70-79mm	bis zu 20mm	ASD2070	42mm	20/16mm	20mm	47mm	1.5kW
Größe A	21-29mm	75-89mm	bis zu 16mm	AD1675	48mm	26/20mm	31mm	56mm	2.2kW
Größe A	21-29mm	90-100mm	bis zu 16mm	AD1690	48mm	26/20mm	31mm	56mm	2.2kW
Größe A	30-39mm	75-89mm	bis zu 20mm	AD2075	48mm	26/20mm	31mm	56mm	2.2kW
Größe A	30-39mm	90-100mm	bis zu 20mm	AD2090	48mm	26/20mm	31mm	56mm	2.2kW
Größe E	30-45mm	100-120mm	bis zu 20mm	ED20100	60mm	30/20mm	31mm	69mm	4.5kW
Größe E	33-48mm	100-120mm	bis zu 25mm	ED25100	60mm	30/20mm	31mm	69mm	4.5kW
Größe B	34-57mm	100-139mm	bis zu 25mm	BD25120	71mm	32mm	51mm	80mm	7kW
Größe B	34-57mm	140-160mm	bis zu 25mm	BD25140	71mm	32mm	51mm	80mm	7kW
Größe B	46-57mm	100-139mm	bis zu 32mm	BD32120	71mm	32mm	51mm	80mm	7kW
Größe B	46-57mm	140-160mm	bis zu 32mm	BD32140	71mm	32mm	51mm	80mm	7kW
Größe C	47-87mm	140-169mm	bis zu 32mm	CD32150	92mm	40mm	55mm	93mm	13kW
Größe C	47-87mm	170-190mm	bis zu 32mm	CD32170	92mm	40mm	55mm	93mm	13kW
Größe C	55-90mm	140-169mm	bis zu 40mm	CD40150	102mm	40mm	55mm	93mm	13kW
Größe C	55-90mm	170-190mm	bis zu 40mm	CD40170	102mm	40mm	55mm	93mm	13kW
Größe C	63-93mm	170-190mm	bis zu 45mm	CD45170	102mm	40mm	55mm	93mm	13kW
Größe D1	60-95mm	160-200mm	bis zu 40mm	D1D40180	112mm	40mm	65mm	120mm	20kW
Größe D1	70-100mm	160-200mm	bis zu 50mm	D1D50180	116mm	40mm	65mm	120mm	20kW
Größe D1	83-103mm	160-200mm	bis zu 63mm	D1D63180	124mm	40mm	65mm	120mm	20kW
Größe D2	78-90mm	180-250mm	bis zu 50mm	D2D50220	138mm	80mm	90mm	135mm	28kW
Größe D2	88-118mm	180-250mm	bis zu 63mm	D2D63220	141mm	80mm	90mm	135mm	28kW

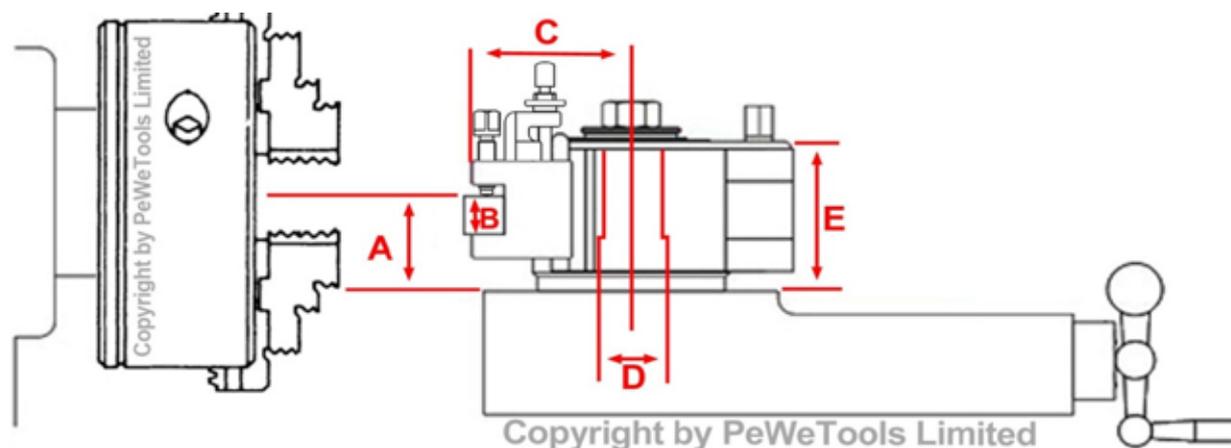
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Quick-change toolholder

June 2017

Choosing the right size is depend of the dimension.....

1. how many millimeters are there from the surface of the top slide to the center of the chuck?
2. the width of the top slide
3. and the power of the drive motor



	measure A	width of the top slide	measure B	holder type	measure C	measure D	D-max.	measure E	max.kW
size Aaa	7-16mm	30-44mm	up to 6mm	AaaD0632	26mm	8mm	8mm	26mm	0.75kW
size Aa	16.5-20mm	45-58mm	up to 12mm	AaD1250	30mm	18/12mm	12mm	37mm	1.2kW
size AS	17.1-23.1mm	59-69mm	up to 14mm	ASD1460	42mm	20/16mm	20mm	47mm	1.5kW
size AS	17.1-23.1mm	70-79mm	up to 14mm	ASD1470	42mm	20/16mm	20mm	47mm	1.5kW
size AS	23.2-27mm	59-69mm	up to 16mm	ASD1660	42mm	20/16mm	20mm	47mm	1.5kW
size AS	23.2-27mm	70-79mm	up to 16mm	ASD1670	42mm	20/16mm	20mm	47mm	1.5kW
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size AS	27.1-39mm	70-79mm	up to 20mm	ASD2070	42mm	20/16mm	20mm	47mm	1.5kW
size A	21-29mm	75-89mm	up to 16mm	AD1675	48mm	26/20mm	31mm	56mm	2.2kW
size A	21-29mm	90-100mm	up to 16mm	AD1690	48mm	26/20mm	31mm	56mm	2.2kW
size A	30-39mm	75-89mm	up to 20mm	AD2075	48mm	26/20mm	31mm	56mm	2.2kW
size A	30-39mm	90-100mm	up to 20mm	AD2090	48mm	26/20mm	31mm	56mm	2.2kW
size E	30-45mm	100-120mm	up to 20mm	ED20100	60mm	30/20mm	31mm	69mm	4.5kW
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size B	34-57mm	100-139mm	up to 25mm	BD25120	71mm	32mm	51mm	80mm	7kW
size B	34-57mm	140-160mm	up to 25mm	BD25140	71mm	32mm	51mm	80mm	7kW
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size C	47-87mm	170-190mm	up to 32mm	CD32170	92mm	40mm	55mm	93mm	13kW
size C	55-90mm	140-169mm	up to 40mm	CD40150	102mm	40mm	55mm	93mm	13kW
size C	55-90mm	170-190mm	up to 40mm	CD40170	102mm	40mm	55mm	93mm	13kW
size C	63-93mm	170-190mm	up to 45mm	CD45170	102mm	40mm	55mm	93mm	13kW
size D1	60-95mm	160-200mm	up to 40mm	D1D40180	112mm	40mm	65mm	120mm	20kW
size D1	70-100mm	160-200mm	up to 50mm	D1D50180	116mm	40mm	65mm	120mm	20kW
size D1	83-103mm	160-200mm	up to 63mm	D1D63180	124mm	40mm	65mm	120mm	20kW
size D2	78-90mm	180-250mm	up to 50mm	D2D50220	138mm	80mm	90mm	135mm	28kW
size D2	88-118mm	180-250mm	up to 63mm	D2D63220	141mm	80mm	90mm	135mm	28kW